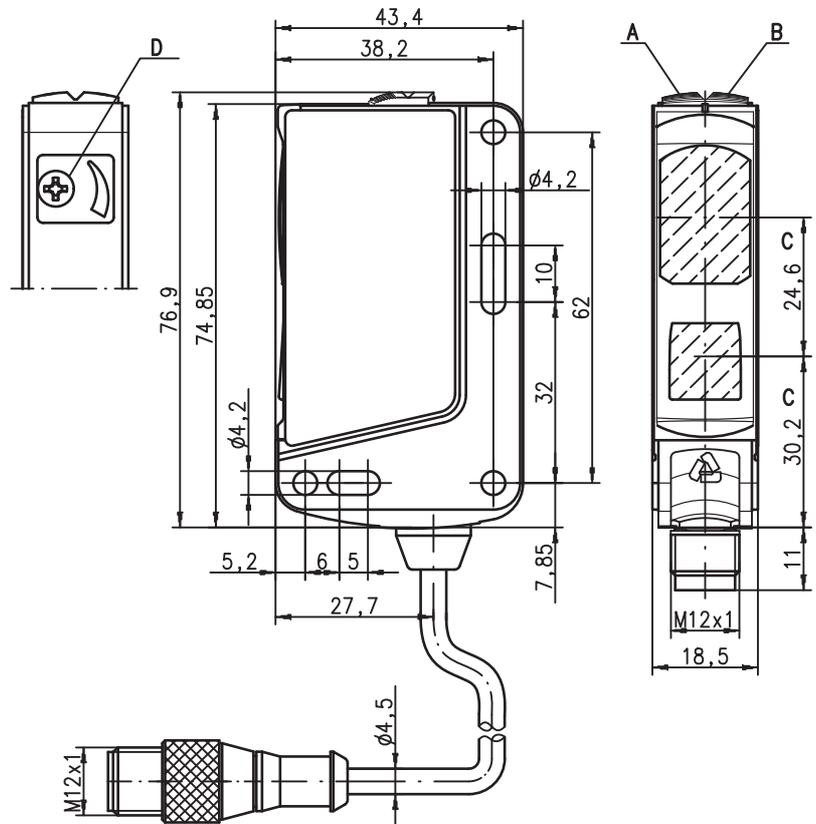


HRTL 46B Laser diffuse reflection light scanner with background suppression

en 06-2014/06 50107353-02



Dimensioned drawing



- A** Green indicator diode
- B** Yellow indicator diode
- C** Optical axis
- D** Scanning range adjustment



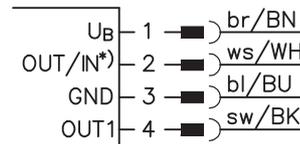
50 ... 1,200mm
800mm with
black-white error < 10%



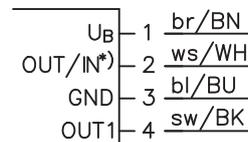
- Adjustable scanner with background suppression
- Exact positioning and detection of small parts by means of a laser beam
- Exact scanning range adjustment through multiturn potentiometer
- Fast alignment through *brightVision*®
- High switching frequency for detection of fast events
- A²LS - Active Ambient Light Suppression
- Complementary switching outputs for optimal adaptation to the application
- Activation for e.g. muting or test function

Electrical connection

Connector, 4-pin



Cable



Selection pin 2

*)	OUT	IN
	OUT 2	active

Accessories:

(available separately)

- Mounting systems (BT 46, BT 46.1, BT 46.1.5, BT 46.2)
- M12 connectors (KD ...)
- Ready-made cables (K-D ...)

We reserve the right to make changes • DS_HRTL46B_en_50107353_02.fm



Specifications

Optical data	Red light
Typ. scanning range limit (white 90%) ¹⁾	50 ... 1,200mm
Scanning range ²⁾	see tables
Adjustment range	120 ... 1,200mm
Light source	laser (modulated light)
Wavelength	655nm (visible red light)
Light spot	approx. 3mm x 5mm at 1,000mm
Timing	
Switching frequency	1,000Hz
Response time	0.5ms
Delay before start-up	≤ 100ms
Electrical data	
Operating voltage U _B ³⁾	10 ... 30VDC (incl. residual ripple)
Residual ripple	≤ 15% of U _B
Open-circuit current	≤ 30mA
Switching output	.../66. ... 2 push-pull switching outputs ⁴⁾ pin 2: PNP dark switching, NPN light switching pin 4: PNP light switching, NPN dark switching push-pull switching output ⁴⁾ .../6. ... pin 4: PNP light switching, NPN dark switching ≥ (U _B -2V) ≤ 2V max. 100mA
Signal voltage high/low	
Output current	
Indicators	
Green LED	ready
Yellow LED	reflection
Yellow LED, flashing	reflection, no performance reserve
Mechanical data	
Housing	plastic
Optics cover	plastic
Weight	50g (with connector) / 65g (with cable and conn.)
Connection type	M12 connector, or cable with M12 connector, cable length: 200mm
Environmental data	
Ambient temp. (operation/storage)	-30°C ... +55°C / -40°C ... +70°C
Protective circuit ⁵⁾	2, 3
VDE safety class ⁶⁾	II, all-insulated
Protection class	IP 67, IP 69K
Laser class	2 (acc. to EN 60825-1)
Standards applied	IEC 60947-5-2
Certifications	UL 508, C22.2 No.14-13 ^{3) 7)}
Options	
Activation input active	
Transmitter active/not active	≥ 8V/≤ 2V
Activation/disable delay	≤ 1ms/≤ 2ms
Input resistance	10KΩ ± 10%

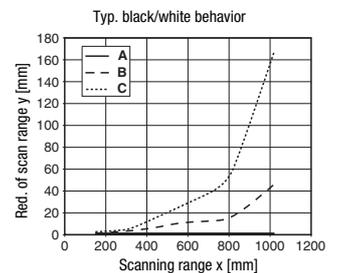
Tables

1	50	1,200
2	60	850
3	80	750

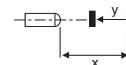
1	white 90%
2	grey 18%
3	black 6%

Scanning range [mm]

Diagrams



- A** white 90%
- B** grey 18%
- C** black 6%



Remarks

Operate in accordance with intended use!

- ⚠ This product is not a safety sensor and is not intended as personnel protection.
- ⚠ The product may only be put into operation by competent persons.
- ⚠ Only use the product in accordance with the intended use.

- With the set scanning range, a tolerance of the upper scanning range limit is possible depending on the reflection properties of the material surface.

Order guide

The sensors listed here are preferred types; current information at www.leuze.com.

	Designation	Part No.
With M12 connector		
Complementary switching output	HRTL 46B/66-S12	50106560
Activation input	HRTL 46B/6.8-S12	50110806
Cable with M12 connector		
Complementary switching output	HRTL 46B/66, 200-S12	50106561

HRTL 46B Laser diffuse reflection light scanner with background suppression

Type key

H R T L 4 6 B / 6 . 8 - S 1 2

Operating principle

HRTL Scanner with background suppression with light visible red light

Series

46B 46B Series

Switching output

/66 Complementary push-pull switching outputs

/6 Pin 4 push-pull switching output, pin 2 no contact or activation input

Function characteristics

N/A Pin 4 light switching; with push-pull, PNP light switching

D Inverted switching logic

Special function

.8 Activation input

Product modifications

-xxxx Scanning range in mm, only for preset sensors (only on request)

-xxxxF Permanent setting (only on request)

Electrical connection

N/A Cable, standard length 2000mm

,200-S12 Cable, length 200 mm with M12 connector

-S12 M12 connector

Laser safety notices

⚠ ATTENTION, LASER RADIATION – LASER CLASS 2

Never look directly into the beam!

The device fulfills the EN 60825-1:2008-05 (IEC 60825-1:2007) safety regulations for a product in **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24th, 2007.

- ↳ Never look directly into the laser beam or in the direction of reflecting laser beams!
If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- ↳ Do not point the laser beam of the device at persons!
- ↳ Intercept the laser beam with an opaque, non-reflective object if the laser beam is accidentally directed towards a person.
- ↳ When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- ↳ CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
The use of optical instruments or devices (e.g., magnifying glasses, binoculars) with the product will increase eye hazard.
- ↳ Adhere to the applicable legal and local regulations regarding protection from laser beams acc. to EN 60825 (IEC 60825) in its latest version.
- ↳ The device must not be tampered with and must not be changed in any way.
There are no user-serviceable parts inside the device.
Repairs must only be performed by Leuze electronic GmbH + Co. KG.

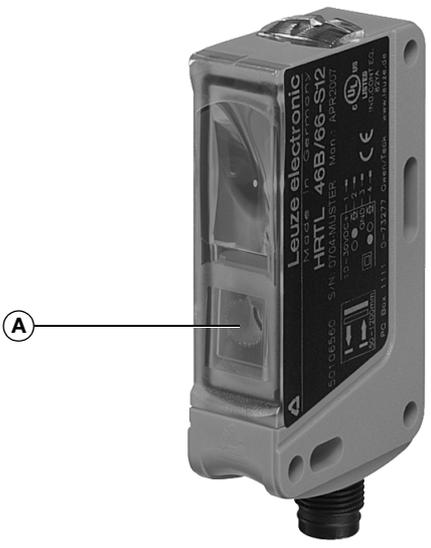
NOTICE

Affix laser information and warning signs!

Laser information and warning signs are affixed to the device (see ①). In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages (see ②).

- ↳ Affix the laser information sheet with the language appropriate for the place of use to the device.
When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" notice.
- ↳ Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

①



A Laser exit opening

②

50107357-02

LASERSTRAHLUNG NICHT IN DEN STRAHL Blicken	
Max. Leistung (peak):	2,2 mW
Impulsdauer:	13,8 µs
Wellenlänge:	655 nm
LASER KLASSE 2 DIN EN 60825-1:2008-05	

RADIACION LASER NO MIRAR FIJAMENTE AL HAZ	
Potencia max. (peak):	2,2 mW
Duración del impulso:	13,8 µs
Longitud de onda:	655 nm
PRODUCTO LASER DE CLASE 2 EN 60825-1:2007	

LASER RADIATION DO NOT STARE INTO BEAM	
Maximum Output (peak):	2,2 mW
Pulse duration:	13,8 µs
Wavelength:	655 nm
CLASS 2 LASER PRODUCT EN 60825-1:2007	

LASER RADIATION DO NOT STARE INTO BEAM	
Maximum Output (peak):	2,2 mW
Pulse duration:	13,8 µs
Wavelength:	655 nm
CLASS 2 LASER PRODUCT EN 60825-1:2007 Complies with 21 CFR 1040.10	

RADIACION LASER NO OLHAR FIJAMENTE O FEIXE	
Potência max. (peak):	2,2 mW
Período de pulso:	13,8 µs
Comprimento de onda:	655 nm
EQUIPAMENTO LASER CLASSE 2 EN 60825-1:2007	

RADIACIÓN LASER NÃO OLHAR FIJAMENTE O FEIXE	
Potência max. (peak):	2,2 mW
Período de pulso:	13,8 µs
Comprimento de onda:	655 nm
EQUIPAMENTO LASER CLASSE 2 EN 60825-1:2007	

RADIACION LASER NON FISSARE IL FASCIO	
Potenza max. (peak):	2,2 mW
Durata dell'impulso:	13,8 µs
Lunghezza d'onda:	655 nm
APPARECCHIO LASER DI CLASSE 2 EN 60825-1:2007	

RAYONNEMENT LASER NE PAS REGARDER DANS LE FASCEAU	
Puissance max. (crête):	2,2 mW
Durée d'impulsion:	13,8 µs
Longueur d'onde:	655 nm
APPAREIL À LASER DE CLASSE 2 EN 60825-1:2007	

EXPOSITION DANGEREUSE – UN RAYONNEMENT LASER EST EMIS PAR CETTE OUVERTURE	
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AVOID EXPOSURE – LASER RADIATION IS EMITTED FROM THIS APERTURE	
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LASER RADIATION DO NOT STARE INTO BEAM	
Maximum Output (peak):	2,2 mW
Pulse duration:	13,8 µs
Wavelength:	655 nm
CLASS 2 LASER PRODUCT EN 60825-1:2007 Complies with 21 CFR 1040.10	

激光辐射 勿直视光束	
最大输出 (峰值):	2,2 mW
脉冲持续时间:	13,8 µs
波长:	655 nm
2 类激光产品 GB7247.1-2012	

