# **Specifications**

This chapter includes the specifications of the controller and sensor head, the outer dimensions, and the characteristics such as the beam spot diameter.

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# **Specifications**

Single unit type

# Controller

Model	Separate type	LK-G5001/ LK-HD500	LK-G5001P/ LK-HD500	LK-HA100		
Designation		Main controller	Head expansion unit			
Sensor head co	mpatibility	Compatible				
No. of connecta	able sensor heads	2		1		
	Minimum display unit	0.001 μm				
Display (LK-HD500)	Display range	±999.999 µm to ±999 (7 settings selectable	N/A			
	Display cycle	Approx. 10 times/sec				
Dioplay	DISPLAY port	Either the display unidedicated touch pandan be connected		N/A		
Display interface	LED indicator	LASER ON	POWER STABILITY BRIGHT DARK			
	Analog voltage output	±10 V output, Output impedance: 100 Ω				
	Analog current output	4 to 20 mA, Maximum	Ω			
	No. of analog outputs	2		1		
	TIMING1 input*1	Non-voltage input Voltage input				
	RESET1 input*1		Voltage input	N/A		
Terminal block	Auto-zero1 input*1	Non-voltage input				
Terrimal block	Laser control input					
	Laser remote input*2	Non-voltage input				
	Alarm output	NDN open collector	PNP open-collector			
	General comparator output	NPN open-collector output PNP open-collector				
	TIMING input	Non-voltage input	Voltage input			
	RESET input					
	Auto-zero input	Non voltage input	Valtagia in sect			
Expansion	Program switch input	Non-voltage input	Voltage input	NIA		
connector	Binary selection input			N/A		
	Alarm output					
	Comparator output	NPN open-collector output	PNP open-collector output			
	Binary output					

LK-G5001V

LK-G5001PV

	Single unit type	LK-G5001V	LK-G5001PV			
Model	Separate type	LK-G5001/ LK-HD500	LK-G5001P/ LK-HD500	LK-HA100		
RS-232C interface		Baud rate: 9600 to 115200 bps Data length: 8 bits Stop bit length: 1 bit Parity: None/even/odd		N/A		
USB interface		USB Revision 2.0 high	speed compliant*3			
Ethernet interfac	ce* <sup>4</sup>	100Base-TX/10Base-T	-			
Head expansion	n unit connector	Up to 10 head expansion units can be connected to one main controller				
Expansion unit connector		Either of the CC-Link unit (LK-CC100) or DeviceNet unit (LK-DN100) can be connected		N/A		
Power supply voltage		24 VDC±10%		24 VDC±10% (Supplied from the controller)		
Maximum current consumption		3.5 A (when the maximum number of head expansion units are connected)				
Environment Ambient temperature resistance		When one or less head expansion unit is connected: 0 to 50°C When two or more head expansion units are connected: 0 to 40°C				
เองเงเสเเอย	Relative humidity	35 to 85%RH (No con-	condensation)			
Weight		600 g 300 g				

<sup>\*7</sup> This input is applied to all of the synchronized OUT.

- NPN open-collector output rating: 50 mA max. (40 V max.), Residual voltage: 0.5 V max.
- PNP open-collector output rating: 50 mA max. (30 V max.), Residual voltage: 0.5 V max.
- Non-voltage input rating: ON voltage: 1 V max., OFF current: 0.6 mA max.
- Voltage input rating: Maximum input rating: 26.4 V, ON voltage: 10.2 V, OFF current: 0.6
- Parts of the input/output circuit of the LK-G5000 Series are internally common. Be careful that no potential difference is generated between the internally common terminals due to the potential difference between the cables/external devices. For details, refer to "Precautions on wiring" (page 7).

<sup>\*8</sup> When the laser class 3B sensor head is connected, a key-operated switch must be used for the input to this terminal. The laser is emitted only when the key-operated switch is set to the ON position. (Select a key which can be removed only when it is set to the OFF position.) When the laser class 1, 2/3R sensor head is connected, the laser turns on when this terminal is opened and turns off when it is short-circuited.

<sup>\*9</sup> When a PC supporting USB Revision 1.1 or USB Revision 2.0 full speed is connected, the data refresh cycle and other operations may slow down.

<sup>\*10</sup>The Ethernet connection should be used only for one-to-one connection with a PC or for local connection including only the PC and the LK-G5000 Series units.

# Sensor head

#### LK-H008/H008W

Model			LK-H008/ LK-H008W		
Mounting mode			Specular reflection		
Reference distan	ce		8 mm		
Measurement ran	ige* <sup>1</sup>		±0.5 mm		
			Red semiconductor laser		
	Wavel	ength	655 nm		
Light source	Laser	IEC60825-1	Class II		
Ü	Class	FDA(CDRH) Part 1040.10	Class 1		
	Output		0.3 mW		
Beam spot diame distance)	eter (at	reference	φ20 μm 20 μm x 550 μm		
Linearity*2			±0.05% of F.S. (F.S. = 1.0 mm)		
Repeatability*3			0.005 μm (0.001 μm)		
Sampling cycle			2.55/5/10/20/50/100/200/500/1000 µs (9 steps selectable)		
Temperature fluct	uation		0.02% of F.S./°C (F.S. = 1.0 mm)		
	Enclos	sure rating	IP67		
	Ambient light		Incandescent lamp or fluorescent lamp: 10000 lx max.		
Environment resistance	Ambient temperature*4		0 to +50°C		
	Relative humidity		35 to 85%RH (No condensation)		
	Vibration		10 to 55 Hz, 1.5 mm double amplitude in X, Y, and Z directions, 2 hours respectively		
Material			Aluminum die-cast		
Weight (including cable)			Approx. 240 g		

<sup>\*1</sup> Measurement range when the sampling cycle is 20 µs or more.

<sup>\*2</sup> This value is obtained when the KEYENCE standard target (metal mirror workpiece) is measured in the normal measurement mode.

<sup>\*3</sup> This value is obtained when the KEYENCE standard target (metal mirror workpiece) is measured at the reference distance with the number of averaging measurements set to 16384.

<sup>\*4</sup> When the ambient temperature rises to 40 °C or more, mount this on the metal plate for using.

#### LK-H020/H025/H023/H028/H022/H027/H022K/H027K

Model			LK-H020/ LK-H025	LK-H023/ LK-H028	LK-H022/ LK-H027	LK-H022K/ LK-H027K		
Mounting mode		Diffuse reflection	Diffuse reflection	Diffuse reflection	Specular reflection			
Reference distan	се		20 mm	20 mm	20 mm	16.1 mm		
Measurement rar	nge*1		±3 mm	±3 mm	±3 mm	±2.8 mm		
			Red semicondu	Red semiconductor laser				
	Wavel	ength	655 nm	690 nm	655 nm	655 nm		
Light source	Laser	IEC60825-1	Class 3R	Class 3B	Class 2	Class 2		
g	Class	FDA(CDRH) Part 1040.10	Class IIIa	Class IIIb	Class II	Class II		
	Output		4.8 mW	50 mW	0.95 mW	0.95 mW		
Beam spot diame distance)	Beam spot diameter (at reference distance)		φ25 μm (LK-H020/H023/H022/H022K)/ 25 μm x 1400 μm (LK-H025/H028/H027/H027K)					
Linearity* <sup>2</sup>		±0.02% of F.S. (F.S. = 6 mm)						
Repeatability*3			0.02 μm (0.01 μm)					
Sampling cycle			2.55/5/10/20/50/100/200/500/1000 µs (9 steps selectable)					
Temperature fluc	tuation		0.01% of F.S./°C (F.S. = 6 mm)					
	Enclos	sure rating	IP67					
	Ambient light		Incandescent lamp or fluorescent lamp: 10000 lx max.			nax.		
Environment resistance	Ambient temperature*4		0 to +50°C	0 to +45°C	0 to +50°C			
	Relative humidity		35 to 85%RH (No condensation)					
Vibration		10 to 55 Hz, 1.5 mm double amplitude in X, Y, and Z directions, 2 hours respectively						
Material			Aluminum die-cast					
Weight (including cable)		Approx. 230 g						

<sup>\*1</sup> For details about the measurement range, refer to page 1-12 (for the sampling cycles between 2.55 and 10 µs).

<sup>\*2</sup> This value is obtained when the KEYENCE standard target (light-diffusive white object) is measured in the normal measurement mode.

<sup>\*3</sup> This value is obtained when the KEYENCE standard target (light-diffusive white object) is measured at the reference distance with the number of averaging measurements set to 16384. The value in parentheses is a typical example of a measurement with the number of averaging measurements set to 65536.

<sup>\*4</sup> The LK-H023/H028 must be mounted on a metal plate when the ambient temperature rises to 40°C or more.

## LK-H050/H055/H053/H058/H052/H057/H052K/H057K

Model		LK-H050/ LK-H055	LK-H053/ LK-H058	LK-H052/ LK-H057	LK-H052K/ LK-H057K			
Mounting mode		Diffuse reflection	Diffuse reflection	Diffuse reflection	Specular reflection			
Reference distan	се		50 mm	50 mm	50 mm	46.3 mm		
Measurement rar	nge*1		±10 mm	±10 mm	±10 mm	±5.2 mm		
			Red semicondu	Red semiconductor laser				
	Wavel	ength	655 nm	690 nm	655 nm	655 nm		
Light source	Laser	IEC60825-1	Class 3R	Class 3B	Class 2	Class 2		
Light course	Class	FDA(CDRH) Part 1040.10	Class IIIa	Class IIIb	Class II	Class II		
	Output		4.8 mW	50 mW	0.95 mW	0.95 mW		
Beam spot diameter (at reference distance)		φ50 μm (LK-H050/H053/H052/H052K)/ 50 μm x 2000 μm (LK-H055/H058/H057/H057K)						
Linearity* <sup>2</sup>		±0.02% of F.S. (F.S. = 20 mm)						
Repeatability*3			0.025 μm					
Sampling cycle			2.55/5/10/20/50/100/200/500/1000 µs (9 steps selectable)					
Temperature fluc	tuation		0.01% of F.S./°C (F.S. = 20 mm)					
	Enclos	sure rating	IP67					
	Ambient light		Incandescent lamp or fluorescent lamp: 10000 lx max.					
Environment resistance	Ambient temperature		0 to +50°C					
	Relative humidity		35 to 85%RH (No condensation)					
Vibration		10 to 55 Hz, 1.5 mm double amplitude in X, Y, and Z directions, 2 hours respectively						
Material			Aluminum die-cast					
Weight (including cable)		Approx. 260 g						

<sup>\*1</sup> For details about the measurement range, refer to page 1-13 (for the sampling cycles between 2.55 and 10 µs).

<sup>\*2</sup> This value is obtained when the KEYENCE standard target (light-diffusive white object) is measured in the normal measurement mode.

<sup>\*3</sup> This value is obtained when the KEYENCE standard target (light-diffusive white object) is measured at the reference distance with the number of averaging measurements set to 16384.

## LK-H080/H085/H082/H087

Model			LK-H080/ LK-H085	LK-H082/ LK-H087	
Mounting mode			Diffuse reflection	Diffuse reflection	
Reference distant	ce		80 mm	80 mm	
Measurement ran	ige*1		±18 mm ±18 mm		
			Red semiconductor laser		
	Wavel	ength	655 nm	655 nm	
Light source	Laser	IEC60825-1	Class 3R	Class 2	
Ü	Class	FDA(CDRH) Part 1040.10	Class IIIa	Class II	
	Output		4.8 mW	0.95 mW	
Beam spot diame distance)	eter (at	reference	φ 70 μm (LK-H080/082) 70 μm x 2500 μm (LK-H085/087)		
Linearity*2			±0.02% of F.S. (F.S. = 36 mm)		
Repeatability*3			0.10 μm		
Sampling cycle			2.55/5/10/20/50/100/200/500/1000 µs (9 steps selectable)		
Temperature fluct	uation		0.01% of F.S./°C (F.S. = 36 mm)		
	Enclos	sure rating	IP67		
	Ambie	nt light	Incandescent lamp or fluorescent lamp: 10000 lx max.		
Environment resistance	Ambient temperature*4		0 to +50°C		
	Relative humidity		35 to 85%RH (No condensation)		
Vib		on	10 to 55 Hz, 1.5 mm double amplitude in X, Y, and Z directions, 2 hours respectively		
Material	Material		Aluminum die-cast		
Weight (including cable)			Approx. 280 g		

<sup>\*1</sup> This measurement range is when the sampling cycle is over 20  $\mu s$ .

<sup>\*2</sup> This value is obtained when the KEYENCE standard target (diffusive, white object) is measured whilst using the standard mode.

<sup>\*3</sup> This value is obtained when the KEYENCE standard target (light-diffusive white object) is measured at the reference distance with the number of averaging measurements set to 16384.

<sup>\*4</sup> Should the ambient temperature be above 40°C, a metal plate must be attached before use.

## LK-H150/H155/H152/H157

Model			LK-H150/ LK-H155	LK-H152/ LK-H157	
Mounting mode			Diffuse reflection	Diffuse reflection	
Reference distan	се		150 mm	150 mm	
Measurement ran	ige*1		±40 mm	±40 mm	
			Red semiconductor laser		
	Wavel	ength	655 nm	655 nm	
Light source	Laser	IEC60825-1	Class 3R	Class 2	
ŭ	Class	FDA(CDRH) Part 1040.10	Class IIIa	Class II	
	Output		4.8 mW	0.95 mW	
Beam spot diameter (at reference distance)		reference	φ 120 μm (LK-H150/152) 120 μm x 4200 μm (LK-H155/157)		
Linearity*2			±0.02% of F.S. (F.S. = 80 mm)		
Repeatability*3	Repeatability*3		0.25 μm		
Sampling cycle			2.55/5/10/20/50/100/200/500/1000 µs (9 steps selectable)		
Temperature fluct	tuation		0.01% of F.S./°C (F.S. = 80 mm)		
	Enclos	sure rating	IP67		
	Ambient light		Incandescent lamp or fluorescent lamp: 10000 lx max.	Incandescent lamp or fluorescent lamp: 5000 lx max.	
Environment resistance	Ambient temperature*4		0 to +50°C		
	Relative humidity		35 to 85%RH (No condensation)		
	Vibration		10 to 55 Hz, 1.5 mm double amplitude in X, Y, and Z directions, 2 hours respectively		
Material			Aluminum die-cast		
Weight (including cable)			Approx. 300 g		

<sup>\*1</sup> This measurement range is when the sampling cycle is over 20  $\mu s$ .

<sup>\*2</sup> This value is obtained when the KEYENCE standard target (diffusive, white object) is measured whilst using the standard mode.

<sup>\*3</sup> This value is obtained when the KEYENCE standard target (light-diffusive white object) is measured at the reference distance with the number of averaging measurements set to 16384.

<sup>\*4</sup> Should the ambient temperature be above 40°C, a metal plate must be attached before use.