

5/2-directional valve, Series 740-BV

► Qn = 700 I/min ► pipe connection ► Electr. connection: Plug, EN 175301-803, form A ► with throttle ► Can be assembled into blocks - Manual override: with detent - single solenoid - Pilot: internal



Version Diaphragm poppet valve

Sealing principle Soft sealing

Blocking principle Single base plate principle, Plate principle

Mounting on manifold strip PRS strip 2 bar / 10 bar Working pressure min./max. Ambient temperature min./max. -15°C / +50°C Medium temperature min./max. -15°C / +50°C Medium Compressed air

Max. particle size $50 \mu m$

0 mg/m³ - 5 mg/m³ Oil content of compressed air

Nominal flow Qn 700 l/min Protection class with connection IP65

Protected against polarity reversal

Compatibility index 100 % Duty cycle Typ. switch-on time 16 ms Typ. switch-off time 35 ms Weight 0.221 kg

Materials:

Housing Polyoxymethylene; Polyarylamide Acrylonitrile Butadiene Rubber Seals

Technical Remarks

- The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from AVENTICS, see chapter "Technical information".

Operational voltage						Power consumption			Holding power	
DC	AC 50 Hz	AC 60 Hz	DC	AC 50 Hz	AC 60 Hz	DC	AC 50		AC 50	
							Hz	Hz	Hz	Hz
						W	VA	VA	VA	VA
24 V	230 V	230 V	-10% / +10%	-20% / +10%	-10% / +20%	2.14	6.6	5.5	4.18	3.3

	МО	Compressed air connec- tion	Operating voltage			Power consumption		ing	Switch- on power		Part No.
		Input	DC	AC 50 Hz	AC 60 Hz		AC 50 Hz				
						[W]	[VA]	[VA]	[VA]	[VA]	
5 1 3 3		Ø 8x1	24 V	230 V	230 V	2.14	4.18	3.3	6.6	5.5	R412009690

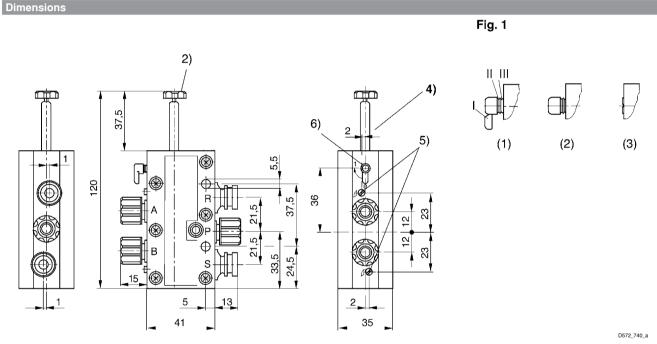


Directional valves ► Electrically operated

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Part No.	Note					
R412009690	1)					
MO = Manual overrid	e					
1) order quantity 25 p	I) order quantity 25 pcs. Basic valve without coil					
Nominal flow Qn at 6	Nominal flow Qn at 6 bar and Δp = 1 bar					



- 2) M 5 internal thread
- 4) coil can be plugged at 45° intervals
- 5) throttle screw for exhausts 5 (R) and 3 (S) (S)
- 6) manual override and position indicator

Fig. 1: manual override:

manual actuation: (1) with detent - push and turn into position 1 (2) without detent - remove segment 1 - push only actuation by tool: (3) with detent - remove segments up to III - push with tool and turn into position 1